

Fig. 1 NIR spectra [$\log (1/R)$] of lactose monohydrate with mass median particle size range 20–110 μm .

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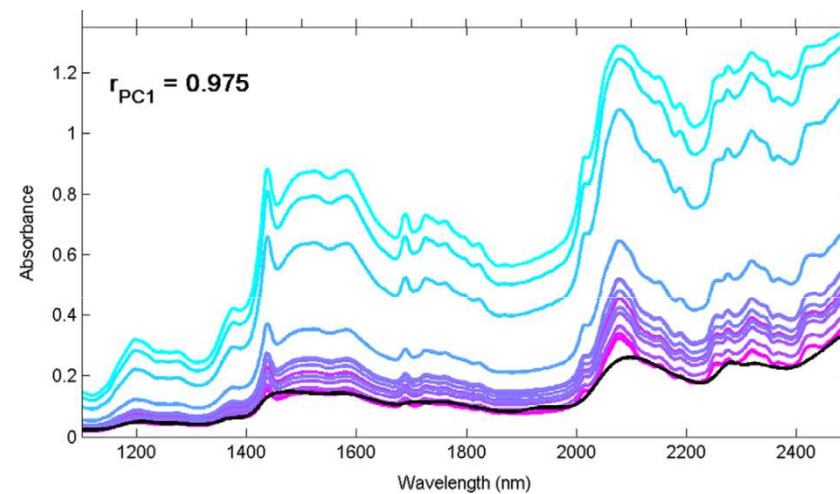


Fig. 2. Near-infrared spectra of 13 sucrose samples with different particle sizes (smallest particles at the bottom, largest at the top; particle sizes are in the range 20–540 μm). The black spectrum shows a specular reflectance sucrose sample.

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