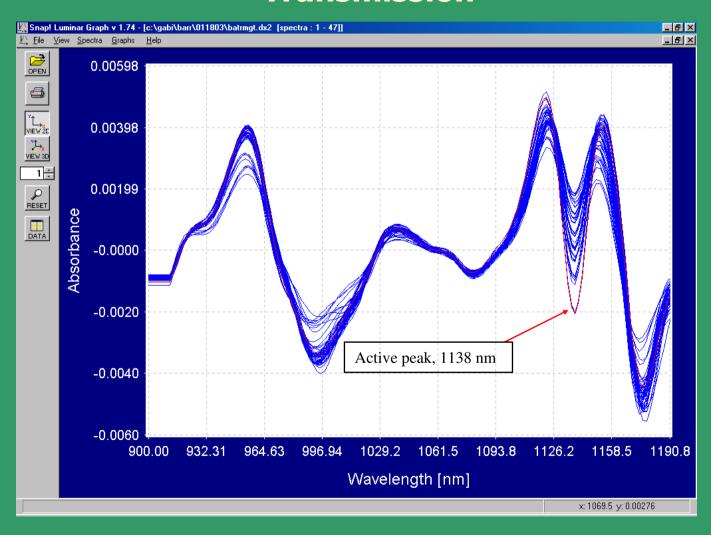


#### **Creating Global Process Solutions**

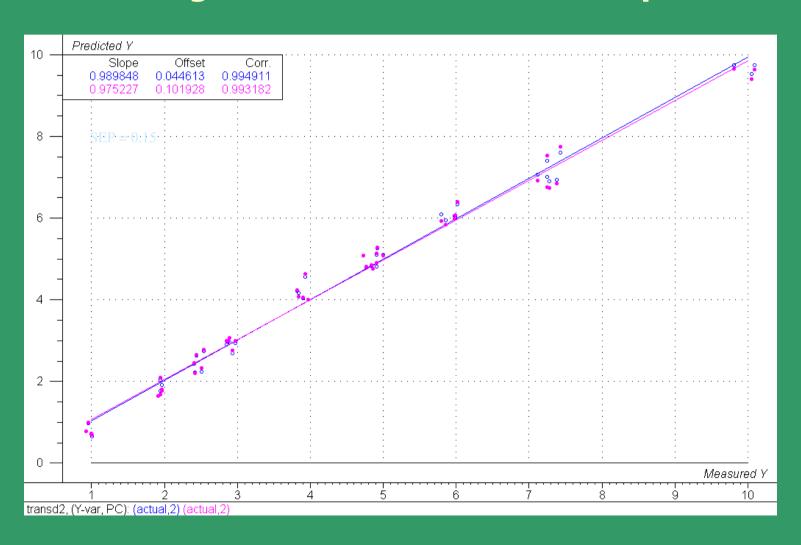
# **2<sup>nd</sup> Derivative Spectra of 9 Dosage Levels in Transmission**





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# **PLS1** Regression of 2nd Derivative Spectra





# **Creating Global Process Solutions**

### **Loading Weights, 1st PC**

